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| Name | APE System |
| Title | Initial Test summary v2 |
| Date | 11.03.2015 |

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| **Job Order - Details**   1. Root Job No   When we move to this system, we need to have an option to manually key-in the root job no and revision no. that refers to the root job in the old system.   1. Cannot key-in customer PO (option has been greyed-out) 2. Job Barcode  * Please change to this format “1503-00003” |  |
| **Job Order – Job Sheet**  My earlier response is cylinder must be key-in manually in this cylinder no. field. However, after further confirmation with the users from Flexible Pkg side, there is a changes required.  **For Tobacco**  User needs to key-in the Cylinder code and Cust. Cylinder ID manually.  **For Flexible Packaging.**  User can automatically generates Cylinder No. based on the format below when the steelbase is “NEW”  BEM- Customer short code  000001- Cylinder No.  However, this column can also be **edited** manually  Sq Cylinder No Steelbase  1 BEM000001 (new)  2 BEM000002 (new)  3 Empty (old)  4 BEM 000003 (new)    The cylinder number will be carried forward in sequence to the next Job from the same company.  Sq Cylinder No Steelbase  1 Empty (old)  2 BEM000004 (new)  3 Empty (old)  4 BEM 000005 (new)  Cust. Cyl. ID column is manual entry.  **Issues:**  We have create new customer master date i.e BEM Bemis Asia Pacific  We also add pricing name in the table. However we cannot select the pricing name during creation of job.  Therefore, the job for Bermis cannot be saved.  We also cannot see the pricing table created earlier under Bermis. | .    This is example of cylinder no. table generated automatically for related Customer in the old system |
| **Job Order – Repro**   1. Traps – size  * We cannot key-in figure with decimal value e.g 0.03 |  |
| **Engraving protocol –Mechanical**  In current system, user can select the value for Stylus, Screen, Angle and Gamma from drop-down list.  Value in SH / HI/ Ch and MT will be automatically generated based on the selection value in **Screen and Angle**  Attached is the calculation table for Screen and Angel vs Sh/HI/Ch.Mt. | Style Calculation table. |
| **Cylinder Certificate:**  Combination of Stylus and SH will determined cell depth value copper value  Cell depth Chrome formula:  Cell Depth copper - 0.5 (I will inform you the correct value later)  Attached is the calculation table for Screen and SH vs Cell Depth Copper |  |